



***Pentium[®] II Processor Mobile
Module: Embedded Module
Connector 2 at 266 MHz (EMC-2)
66-MHz SDRAM DIMM Memory
Routing Guidelines***

Application Note

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1.0 Introduction

The purpose of this application note is to define the routing guidelines for 66-MHz SDRAM DIMM memory systems in Pentium® II Processor Embedded Mobile Module Connector 2 (EMC-2)/Intel 440BX AGPset systems.

Note: This document only focuses on a 2-SDRAM DIMM design and is not intended for extended data out (EDO) and on board memory designs.

The routing guidelines are specified in pre-layout simulation results only. Post-layout simulations and post-silicon signal integrity analysis are not available to correlate with the pre-layout simulation results. Therefore, when following these guidelines, it is recommended that the developer simulate these signals for proper signal integrity, flight time and cross talk.

1.1 Key Terms

EMC-2 refers to the Embedded Module Connector-2. This module is identical to the Intel® Pentium II Processor Mobile Module Connector (MMC-2). A complete description of this module is located in the *Intel® Pentium® II Processor Mobile Module: Mobile Module Connector 2 (MMC-2)* datasheet (<http://developer.intel.com/design/mobile/datashts>).

Intel 440BX AGPset refers to both the 82443BX Host Bridge Controller and the 82371EB PCI ISA IDE Xcelerator. A complete description of this chipset is located in both the *Intel® 440BX AGPset: 82443BX Host Bridge/Controller* datasheet and the *82371AB PCI-TO-ISA/IDE Xcelerator (PIIX4)* datasheet (<http://developer.intel.com/design/chipsets/datashts>).

SDRAM DIMM refers to synchronous DRAM dual in-line memory modules.

1.2 Related Documents

Table 1. Related Intel Documents

Document Title	Order Number
<i>4-Clock 66 MHz 72-Bit ECC Unbuffered SDRAM DIMM Specification, Rev. 1.0</i>	Contact your Intel Field Sales Representative
<i>66 MHz Unbuffered SDRAM 64-Bit (Non-ECC/Parity) 144-Pin SO-DIMM Specification, Rev. 1.1</i>	Contact your Intel Field Sales Representative
<i>Intel® Pentium® II Processor Mobile Module (MMC-2) datasheet</i>	243668
<i>Mobile Pentium® II Processor Specification Update</i>	243887
<i>82371AB PCI-TO-ISA/IDE Xcelerator (PIIX4) datasheet</i>	290562
<i>Intel® 440BX AGPset: 82443BX Host Bridge/Controller datasheet</i>	290633
<i>82443BX Host Bridge/Controller Electrical and Thermal Specification datasheet addendum</i>	273218
<i>Intel® 440BX AGPset: 82443BX Host Bridge/Controller Specification Update</i>	290639

NOTE: Intel's technical documents are available on the Web at: <http://developer.intel.com>.

1.3 66-MHz SDRAM DIMM System Considerations

A 66-MHz SDRAM DIMM system differs from previous 66-MHz SO-DIMM systems in that there are a few fundamental differences that must be comprehended when designing a system to support 66-MHz SDRAM DIMM operation. For examples of these differences, refer to Table 2. For a complete list of differences, refer to the *4-Clock 66 MHz 72-Bit ECC Unbuffered SDRAM DIMM* and the *66 MHz Unbuffered SDRAM 64-Bit (Non-ECC/Parity) 144-Pin SO-DIMM* Specifications.

Table 2. Examples of SDRAM DIMM and SO-DIMM Differences

	66-MHz SDRAM DIMM [†]	66-MHz SO-DIMM ^{††}
Internal Signal Routing Length	2 – 9 in.	1.2 – 3.94 in.
Clocking	4 Clocks	2 Clock
DIMM Board Impedance	70 $\Omega \pm 15\%$	55 $\Omega \pm 10\%$

[†] Refer to the *4-Clock 66 MHz 72-Bit ECC Unbuffered SDRAM DIMM Specification* for more information.

^{††} Refer to the *66 MHz Unbuffered SDRAM 64-Bit (Non-ECC/Parity) 144-Pin SO-DIMM Specification* for more information.

2.0 66-MHz SDRAM DIMM Memory Guidelines

This section lists guidelines for routing the signal traces for the board design. The order in which signals are routed will vary from designer to designer. Some designers prefer routing all of the clock signals first, while others prefer routing all of the high speed bus signals first. Either order can be used, as long as the guidelines listed here are followed. Even when these guidelines are followed, it is still highly recommended that the developer simulate these signals for proper signal integrity, flight time and cross talk.

2.1 66-MHz SDRAM DIMM Interface Overview

The 82443BX Host Bridge Controller integrates a main memory DRAM controller that supports a 72-bit SDRAM array for 66-MHz environments. The DRAM controller interface is fully configurable through a set of control registers. A complete description of these registers is provided in the *Intel[®] 440BX AGPset: 82443BX Host Bridge/Controller* datasheet (order number: 290633).

Section 2.1.1 explains the connectivity between the EMC-2 and 66-MHz SDRAM DIMMs. A list of the signal names that are used in the 66-MHz SDRAM DIMM interface are provided in Table 3.

Note: MAB[13,10] are not inverted. These address bits are used to define various SDRAM commands.

2.1.1 66-MHz SDRAM DIMM Layout Guidelines

Table 3. SDRAM Connectivity

82443BX Pins/Connection	DIMM Pins	Pin Function
CKBF buffer outputs DCLK[x:y]	CK[3:0] (4 DCLKs per DIMM)	Clock
CKE[3:0]	CKE[1:0]	Clock Enable
CSA#[3:0]	S#[1:0] (2 CS per DIMM) S#[3:2] (2 CS per DIMM)	Chip Select
GND	A13	Address
MAB10, MAB#[9:0]	A[10:0]	Address
MAB#11	BA0	Address
MAB#12	BA1, A12	Address
MAB13	A11	Address
MD[63:0]	DQ[63:0]	Data
MECC[7:0]	CB[7:0]	Error Checking and Correction
Strap for SMBus Individual Address	SA[2:0]	SMBus Address
SMBDATA	SDA	SMBus Data
SMBCLK	SCL	SMBus Clock
SCASA#	CAS#	SDRAM Column Address Select
SRASA#	RAS#	SDRAM Row Address Select
WEA#	WE0#	Write Enable

2.1.2 Design Guidelines

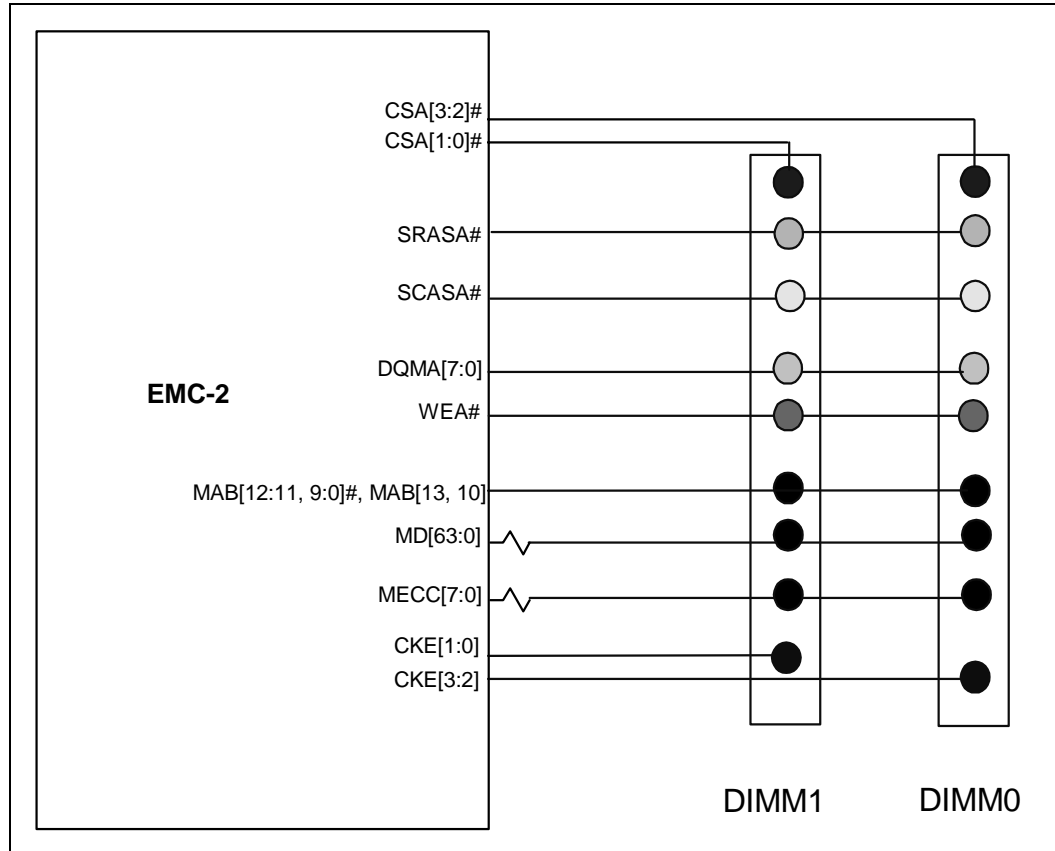
The following guidelines are required for proper connectivity between the EMC-2 and 66-MHz SDRAM DIMMs:

- Some of the pin ranges in Table 3 are dependent upon the DIMM being reviewed; "x" and "y" indicate signal copies.
- The memory data bit traces may be byte-swapped to simplify board routing and minimize trace lengths. This should also be done for the data bits within the byte channel.
- Board impedance should be $55 \Omega \pm 10\%$.
- All resistors should be maximum 5% tolerance.
- Populate the furthest DIMM first to avoid stub reflections.
- See the *SDRAM Serial Presence Detect Data Structure Specification* for information on EEPROM register contents (<http://developer.intel.com/design/chipsets/memory/spdsd12a.htm>).

2.1.3 DIMM Connection - SDRAM

Figure 1 shows the DIMM connections on the system electronics. The guidelines described in this document are based on the assumption that 2-DIMM slots are present on the system electronics.

Figure 1. SDRAM - 2 DIMM Slots



2.1.4 Trace Lengths for 2-DIMM Design

The following section illustrates signal topology and provides the minimum and maximum trace lengths to the DIMM connector pads for each signal group in a 2-DIMM design.

2.1.4.1 Data - MD[63:0], MECC[7:0]

Figure 2. MD[63:0], MECC[7:0] Topology

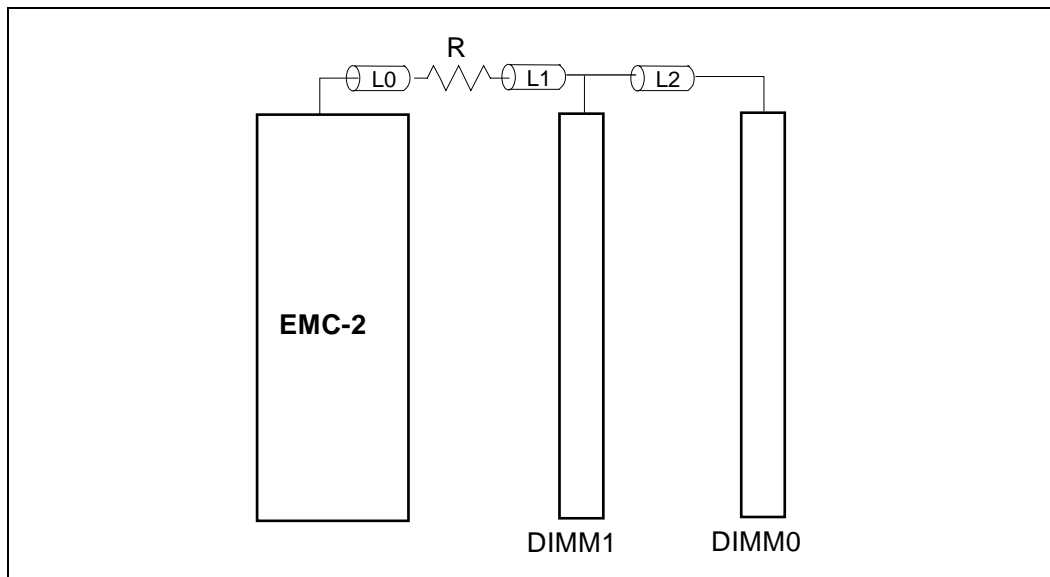


Table 4. Trace lengths MD[63:0], MECC[7:0]

Section	Minimum	Maximum
L0	n/a	1.0 in.
L2	n/a	1.0 in.
L0+L1+L2	1.0 in.	8.0 in.
Series R	n/a	18 Ω \pm 5%

2.1.4.2 Data Mask - DQMA[7:0]

Figure 3. DQMA[7:0] Topology

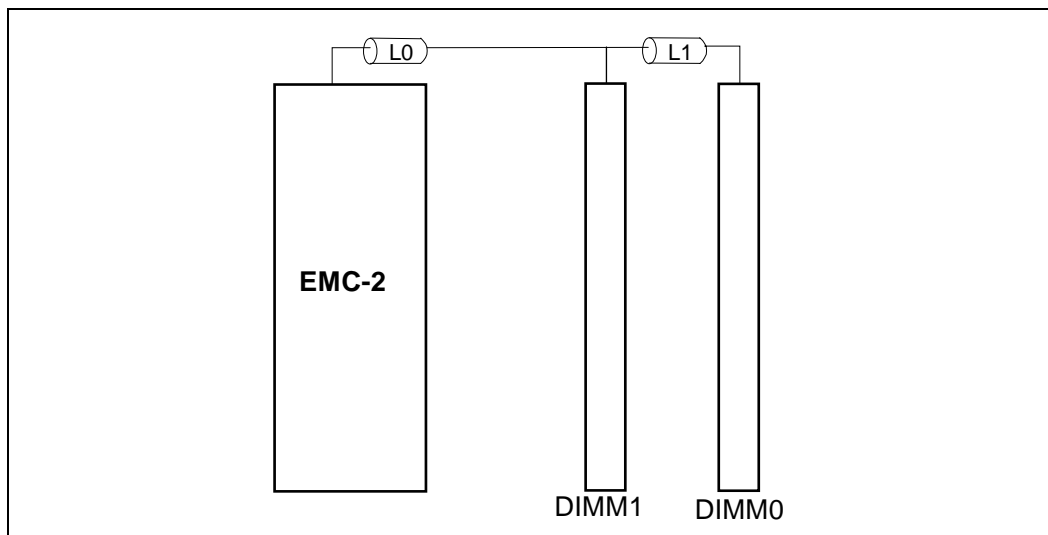


Table 5. Trace Lengths for DQMA[7:0]

Section	Minimum	Maximum
L0	1.0 in.	n/a
L1	n/a	1.0 in.
L0 + L1	1.0 in.	8 in.

2.1.4.3 Chip Select - CSA[3:0]#

Figure 4. CSA[3:0]# Topology

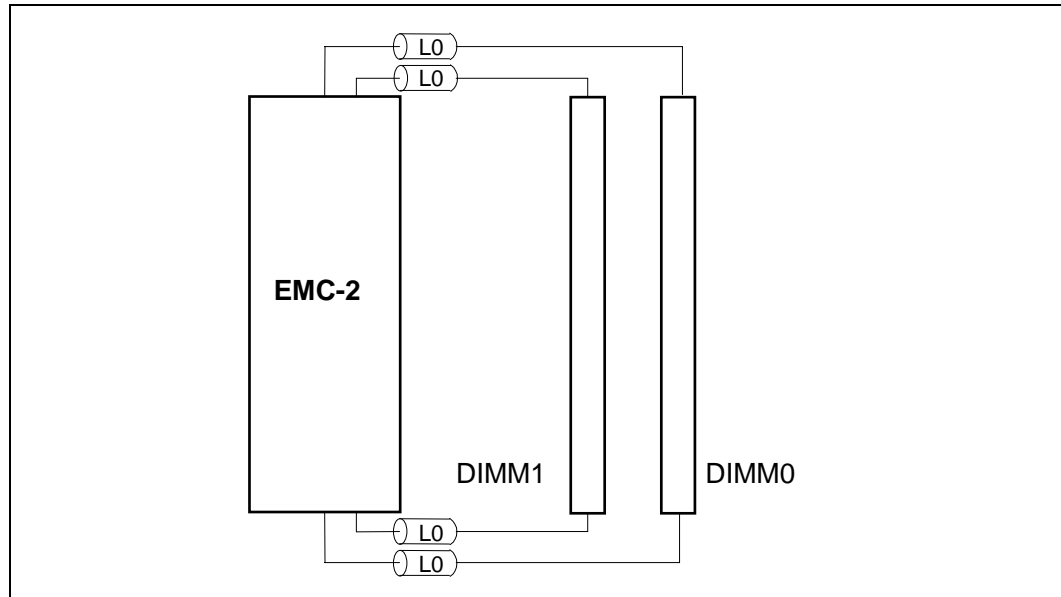


Table 6. Trace Lengths for CSA[3:0]#

Section	Minimum	Maximum
L0	1 in.	5 in.

2.1.4.4 Clock Enable - CKE[3:0]

Figure 5. CKE[3:0] Topology

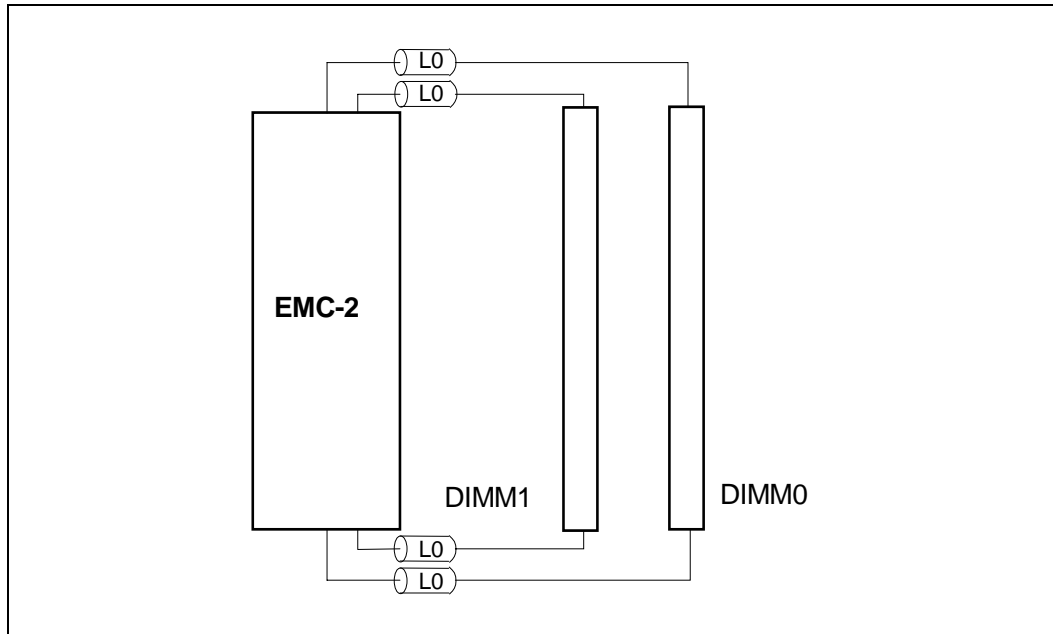


Table 7. Trace Lengths for CKE[3:0]

Section	Minimum	Maximum
L0	1 in.	5 in.

2.1.4.5 Command - MAB[13:0]x, WEA#, SRASA#, SCASA#

Figure 6. MAB[13:0]x, WEA#, SRASA#, SCASA# Topology

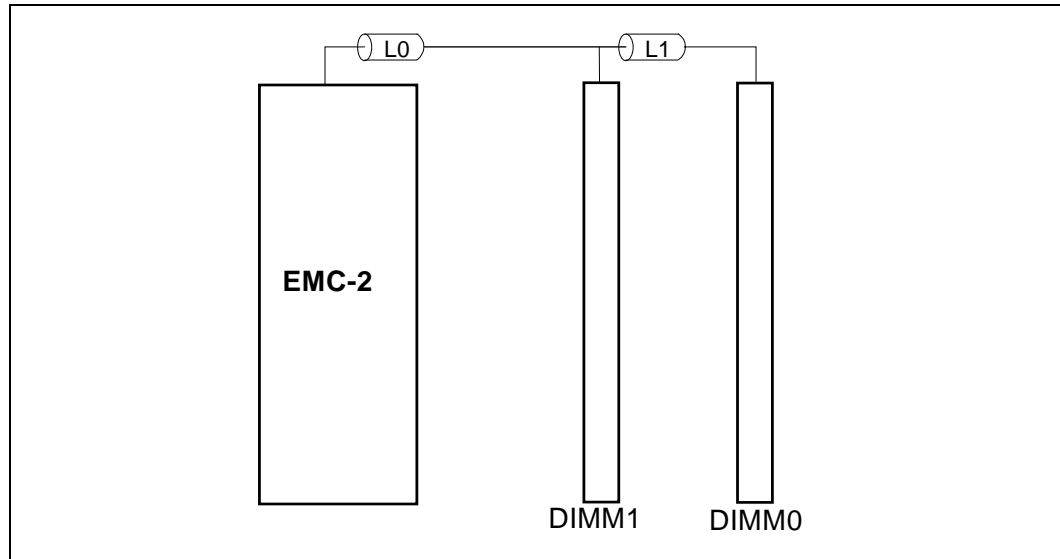


Table 8. Trace Lengths for MAB[13:0]x, WEA#, SRASA#, SCASA#

Section	Minimum	Maximum
L0	1.0 in.	n/a
L1	n/a	1.0 in.
L0 + L1	1.0 in.	8 in.

3.0 SDRAM Clock Guidelines

This section defines the clock timing, lengths and series termination for SDRAM-related clocks.

3.1 Timing Guidelines

Figure 7 and Table 9 show a simplified SDRAM clock layout for the timing specifications.

Note: Even when following the SDRAM clock layout guidelines, it is highly recommended that the developer ensure that the maximum and minimum SDRAM clock skews are within the timing specifications.

Figure 7. SDRAM Clock Timing Specification

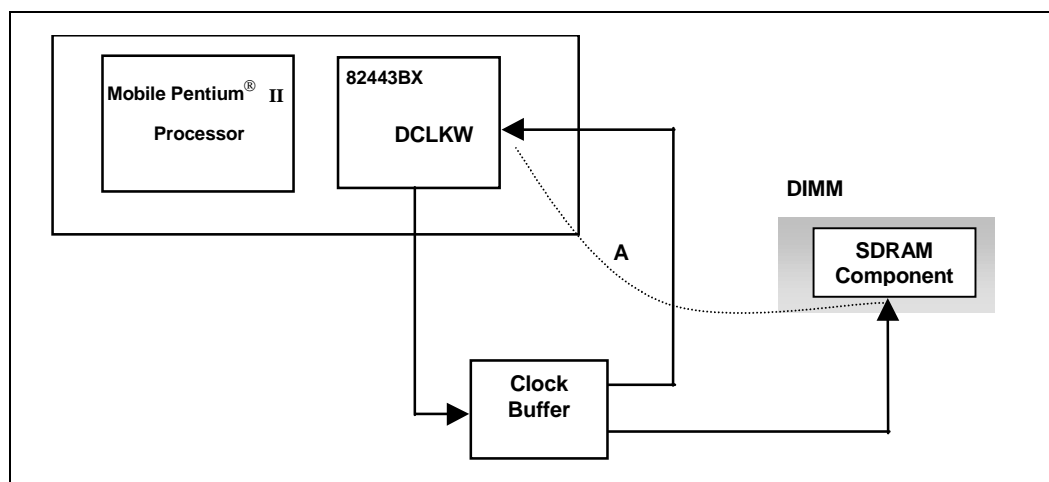


Table 9. Timing Specifications for Maximum and Minimum SDRAM Clock Skews

Symbol	Description	Ck100-M Pin-to-Pin	Boards	Total
A	DCLKWR to SDRAM (SCLK) skew	250 ps (max) -250 ps (min)	400 ps (max) -400 ps (min)	650 ps (max) -650 ps (min)

3.2 Clock Layout Guidelines

The following guidelines are required for proper clock layout:

- Series matching resistors are required.
 - Place as near to the driver pin as possible, less than 1 inch.
- Route all clocks on internal layers to provide better trace delay consistency and EMI containment.
- Set board impedance at $55 \Omega \pm 10\%$.
- Minimize the usage of vias in clock signals.
- Set the width to spacing ratio of all clocks to 1:2.

Figure 8. Clocking Layout Diagram - 66 MHz

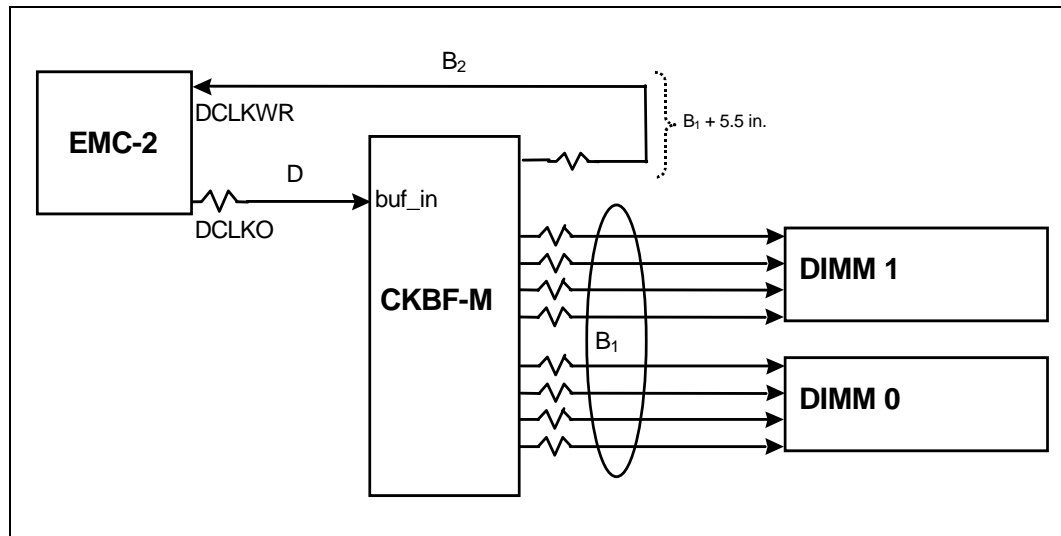


Table 10. Trace Lengths for SDRAM Clocks and DCLK

Variable	Trace Impedance	Trace Length	Minimum	Maximum	Resistor
D	$55 \Omega \pm 10\%$	n/a	0 in.	4.0 in.	$18 \Omega \pm 5\%$
B ₁	$55 \Omega \pm 10\%$	B ₁	0 in.	3.0 in.	$8 \Omega \pm 5\%$
B ₂	$55 \Omega \pm 10\%$	B ₁ + 5.5 in.	5.5 in.	8.5 in.	$20 \Omega \pm 5\%$

